



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0113.005

DVS ZERT GmbH hereby certifies that the welding company

**Hüntelmann
Maschinen und Stahlbau GmbH
Große Kreuzstraße 5
49751 Werpeloh
Germany**

fulfills the requirements
for the scope according to

**EN 15085-2 classification level CL1
in the type of activity P, S**

in the range indicated in the annex.

validity: 2022-06-15 until 2025-05-30

Düsseldorf, 2022-06-15
Place and date of Issue

Lead auditor: Engineer LUKOSZ


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1	t = 1 - 6 mm	three plate joint acc. to WPQR 102/2008, lap joint acc. to WPQR 101/2008
	1.2	t = 1.5 - 50 mm	FW
	3.1	t = 3 - 60 mm	BW
	3.1	t ≥ 5 mm	FW
138	1.2	t ≥ 5 mm	FW
	1.2	t = 15 - 60 mm	BW

Area of Application:

- New build of components for railway vehicles
- assemblies: chassis component, add-on parts, cabin component

Responsible welding coordinator(s):

Frank Meeske, IWE

born: 1973-07-03

1st deputy(ies) of the responsible welding coordinator(s):

Norbert Pund, IWE

born: 1970-07-01

Others deputies:

Frank Specken, IWS
Bernhard Krömer, IWS

born: 1973-03-11
born: 1967-11-03

Remarks:

The welding coordinator Frank Meeske is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

DVSZERT/15085/CL1/113/16/22

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.